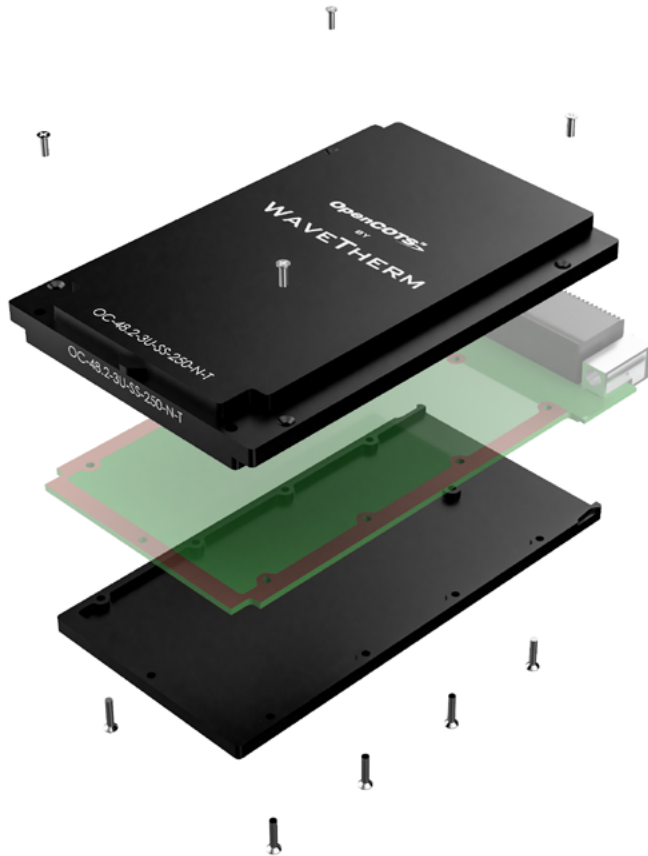


OpenCOTS is a line of standard mechanical and thermal products built for VPX and cPCI systems, aimed at cutting development time and getting your product to market faster. The OpenCOTS Standard Frame works for early prototypes or as a reliable baseline for custom module designs. Paired with our Wedgelocks and Ejectors, they deliver a high-performance thermo-mechanical platform with far less engineering effort, lower fabrication costs, and a shorter path to a finished product.



INCLUDES

Host Heat Frame
Host Rear Cover
Assembly Screws
SOLIDWEDGE™ Mounting Screws

MATERIALS

Heat Frame and Covers
Aluminum 6061-T6

FEATURES

Complies to VPX Standards
Customizable Heat Frames
Innovative XMC/PMC Heat Frames



ONLY SOLD WITH SOLIDWEDGE™ AND WAVETHERM EJECTORS
FOR COMPLETE KIT



[CONFIGURE A KIT](#)

PART NUMBER BUILDER

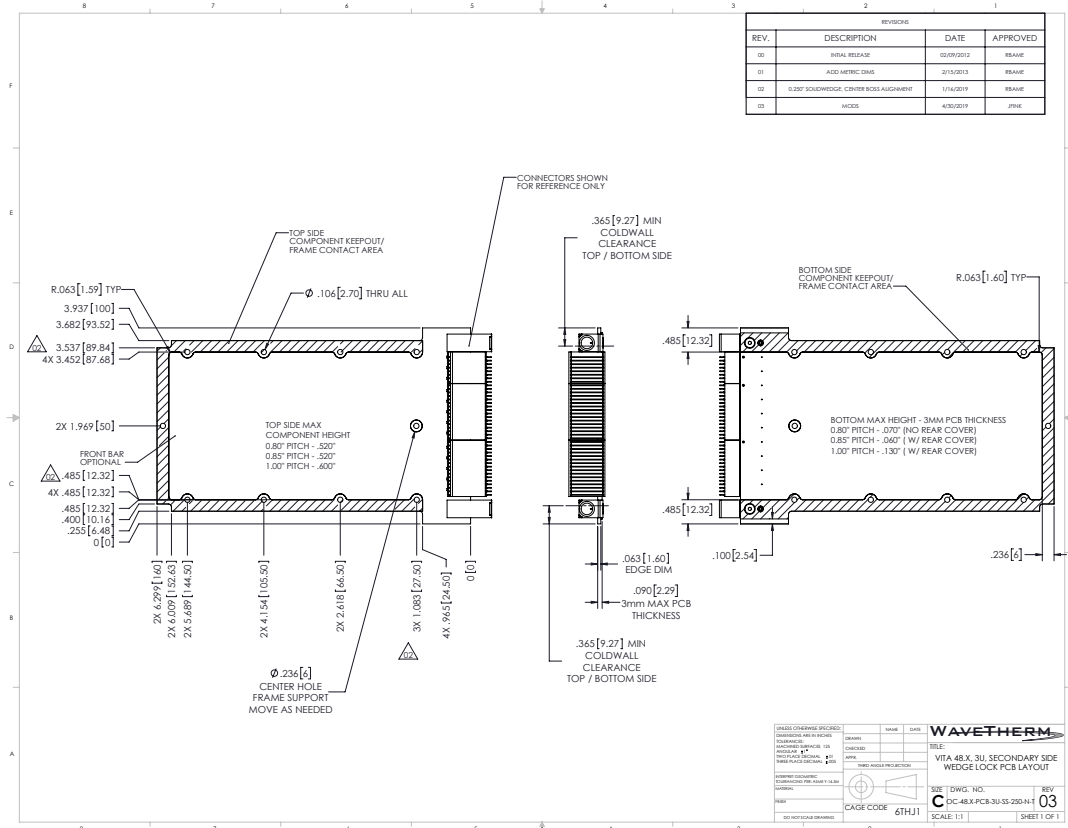
| Required | | | | Additional | | |
|---|---------------|-------------------|-------------|---|-----------|-----------|
| OC | -48.2- | 3U | -SS- | 250- | N | -T |
| Family OPENCOTS | Vita 48.2 | Width 3U 6U | Orientation | Wedgeloek Width | Mezzanine | Add'l |
| PRIMARY SIDE (160MM) [PS] SECONDARY SIDE (160MM) [SS] PASS THROUGH (160MM) [PT] PRIMARY SIDE (100MM) [100PS] SECONDARY SIDE (100MM) [100SS] | | | | [T] - THICK PCB (NOMINAL > 0.063") [N] - NO MEZZANINE [FMC] - FPGA MEZZANINE CARD [PMC] - PMC/XMC MEZZANINE CARD [PERIM] - PERIMETER FRAME | | |

Note: Options are not available in all configurations.
Use the OpenCOTS Builder for available configurations and more information

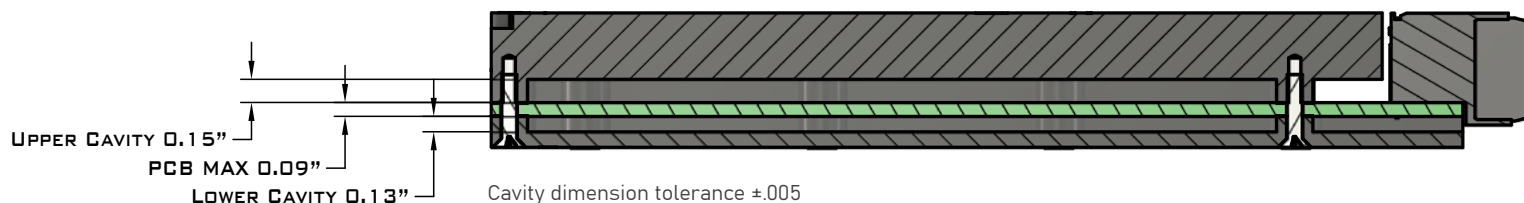
0.225" WIDTH - [225]
0.250" WIDTH - [250]
0.300" WIDTH - [300]

OC-48.2-3U-SS-250-N-T PCB LAYOUT

Available for download as PDF and DXF via product page



STANDARD FRAME



SELECTING GAP PADS

WHEN TO USE GAP PADS

Use gap pads or components with higher heat dissipation, typically those dissipating around 2 W per in² or more, to ensure proper thermal contact between the component and the heatframe. Gap pads may not be needed for early prototype applications.

DETERMINING GAP PAD THICKNESS AND SKYLINE HEIGHT

The gap between the top of each thermal component and the heatframe surface varies due to component package height tolerances. Gap pads should be selected so that their compression range accommodates the full range of possible gap dimensions. This deflection capability also allows a single gap pad to interface with multiple nearby components that have slightly different mounted heights.

MORE INFO

For more in-depth information on gap pads, view the [OpenCOTS Design Guide](#)

WAVE THERM RECOMMENDED GAP PADS

| Gap Pad | Thickness | Deflection Range | Typical Gap | Min Gap | Max Gap | Thermal Conductivity |
|--------------------------|-----------|------------------|-------------|---------|---------|----------------------|
| Bergquist GPHC5000 0.04" | 1.02mm | 10-40% | 0.77mm | 0.61mm | 0.92mm | 5.0 W/m·K |
| Bergquist GPHC5000 0.06" | 1.52mm | 10-40% | 1.14mm | 0.91mm | 1.37mm | 5.0 W/m·K |
| Bergquist GPHC5000 0.08" | 2.03mm | 10-40% | 1.52mm | 1.22mm | 1.82mm | 5.0 W/m·K |
| Tflex 640 | 1.02mm | 10-60% | 0.66mm | 0.41mm | 0.91mm | 3.0 W/m·K |
| T-Global TG-A1250 | 1.52mm | 10-60% | 0.98mm | 0.61mm | 1.36mm | 12.5 W/m·K |
| Tflex HR6.5 0.06" | 1.52mm | 10-59% | 1.00mm | 0.63mm | 1.36mm | 6.2 W/m·K |

*WaveTherm does not sell gap pads or distribute them with standard frames

HEATFRAME ASSEMBLY

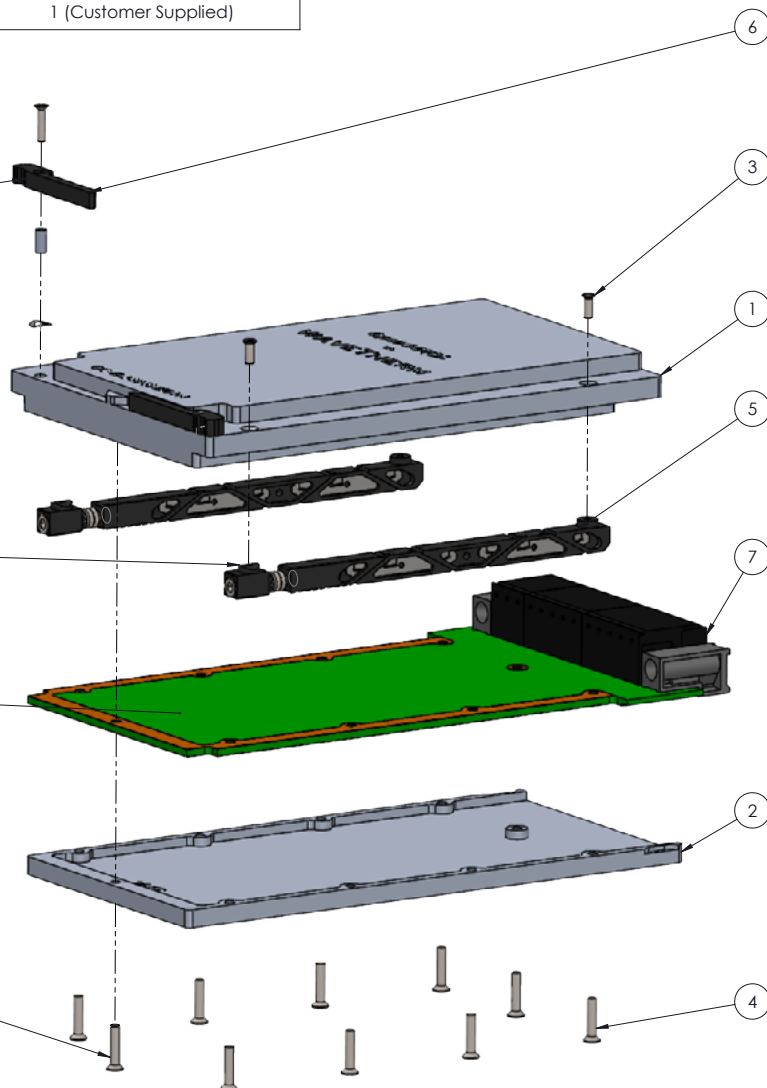
| ITEM NO. | COMPONENT | DESCRIPTION | QTY. |
|----------|---------------------|------------------------------|--------------------------|
| 1 | 35793 | HEAT FRAME | 1 |
| 2 | 35794 | LOWER COVER | 1 |
| 3 | FH100-#2-56x0.25-SS | SOLIDWEDGE MOUNTING SCREWS | 4 |
| 4 | FH-M2.5x12-SS | ASSEMBLY SCREWS | 10 |
| 5 | SOLIDWEDGE | CUSTOMER SELECTED SOLIDWEDGE | 2 (Purchased Separately) |
| 6 | EJECTOR | CUSTOMER SELECTED EJECTOR | 2 (Purchased Separately) |
| 7 | PCB | CUSTOMER DESIGNED PCB | 1 (Customer Supplied) |

1: INSTALL EJECTORS
ARRANGE MOUNTING HARDWARE AS SHOWN
USE LOCTITE 2760
TORQUE TO 0.5 IN-LBS

2: INSTALL SOLIDWEDGE WEDGELOCKS
USE LOCTITE 2760
TORQUE TO 2 IN-LBS

3: APPLY GAP PADS TO COMPONENTS IF NEEDED
FOLLOW MANUFACTURER RECOMMENDATIONS

4: INSTALL ASSEMBLY SCREWS
USE LOCTITE 242
TORQUE TO 2 IN-LBS



NOTE: FOR MORE DETAILED INSTALLATION AND OPERATION INFORMATION, REFER TO DATASHEETS OF INDIVIDUAL PRODUCTS