

The SOLIDWEDGE™ is a breakthrough technology that allows conduction cooled modules to operate at higher thermal loads in higher temperature environments.

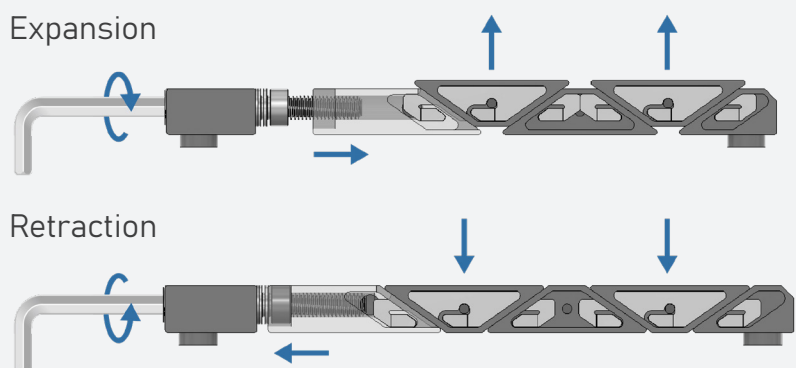
OPTIMIZED FOR VITA 48.2 AND CPCI



**US PATENT
8,456,846**

POSITIVE RETRACTION

Adjacent wedge segments are connected to prevent a stuck wedge lock. Turning the drive screw counterclockwise retracts the threaded drive wedge, pulling each of the connected segments down to their relaxed position.



SW5 Pictured

THERMAL RESISTANCE

0.11 °C/W Resistance per Card Edge

FEATURES

- 1000 lb Clamping Force
- Mass: 15.4 g
- Helicoil Insert
- #6 Drive Screw
- Zero Insertion Force
- Low Profile Design
- Self-Retracting Segments
- Superior Plating Endurance
- Optimized for VITA Specifications
- Models Available for Download
- Torque to 6-10 in-lbs

MATERIALS

Active Wedge Segments: 6061-T6511

Front Mounting Block: 7075-T7351

Screws, Nuts, Washers:
300 Series Stainless Steel
(passivated per AMS - 2700)

Helicoil Wire Insert: Nitronic 60

3D MODEL:

<https://a360.co/3Qeeo81>

The SOLIDWEDGE™ design provides three times the thermal contact area of conventional wedge locks. The design also features a larger screw size, which creates higher contact forces between the heat frame and cold wall surfaces, significantly improving thermal performance.

The interconnected links of the SOLIDWEDGE™ feature positive retraction of all segments without the use of springs or other mechanisms.

PART NUMBER BUILDER

Required

SW5	43	270	250	XXX	XX	30D	B075	YY
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Wedge:	Spacing:	Height:	Width:	Hex:	Finish:
		0.270"	0.250"		
4.3" MOUNTING HOLE SPACING					
SW - SOLIDWEDGE 5 - ACTIVE SEGMENTS		3/32" HEX KEY - [332] M2.5 HEX KEY - [M25] 7/64" HEX KEY - [764]			

<div style="display: flex; justify-content: space-between;"> <div> <div style="width: 20px; height: 10px; background-color: black; margin-bottom: 2px;"></div> <div style="width: 20px; height: 10px; background-color: black; margin-bottom: 2px;"></div> <div style="width: 20px; height: 10px; background-color: white; margin-bottom: 2px;"></div> <div style="width: 20px; height: 10px; background-color: gold; margin-bottom: 2px;"></div> <div style="width: 20px; height: 10px; background-color: silver; margin-bottom: 2px;"></div> </div> <div> <p>BLACK ANODIZE PER MIL-A-8625, TYPE II, CLASS 2</p> <p>HARD BLACK ANODIZE PER MIL-A-8625, TYPE III, CLASS 2</p> <p>CHEMICAL FILM CLEAR</p> <p>CHEMICAL FILM GOLD</p> <p>ELECTROLESS NICKEL</p> </div> <div> <p>[BA]</p> <p>[BH]</p> <p>[CC]</p> <p>[CG]</p> <p>[EN]</p> </div> </div>	See last page for more plating info
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Additional Specifications

1	2	3
30° WEDGE SEGMENTS		
BOSS LENGTH 0.075"		
[BV] - BELLEVILLE WASHERS [NL] - NYLOK LOCK PATCH		

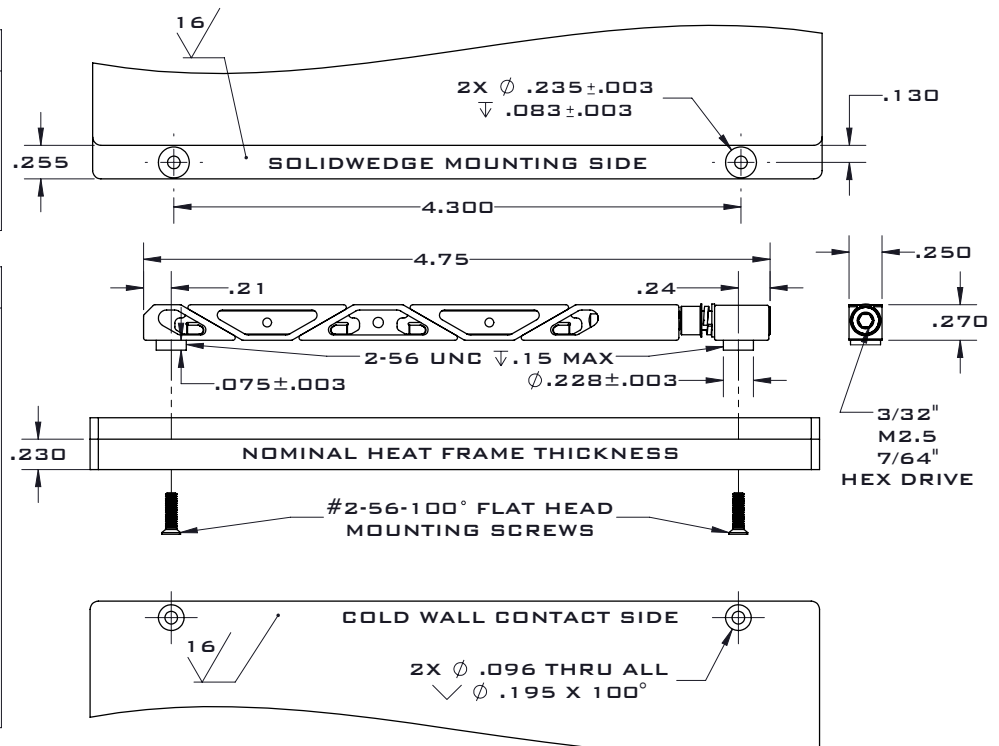
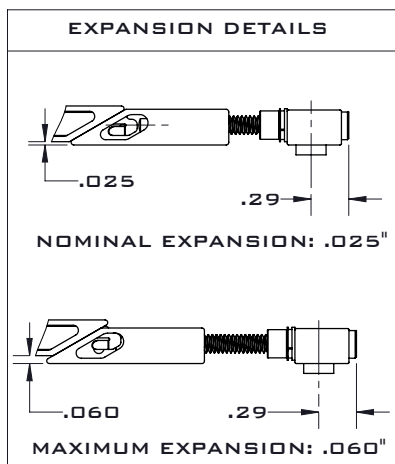
RECOMMENDED PART NUMBER: SW5-43-270-250-332-BA-30D-B075-BV

MOUNTING DETAILS

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES.

TOLERANCES:
TWO PLACE DECIMAL: ±.01
THREE PLACE DECIMAL: ±.005



Standard material specs for WaveTherm's SOLIDWEDGE™, injector/ejectors, and OpenCOTS products.

ASSEMBLY HARDWARE



300 SERIES STAINLESS STEEL

Compliance	Specification	Use Case
✓ DFARS	Passivated per	Standard material for screws, nuts, washers, and SOLIDWEDGE™ straps in WaveTherm product assemblies.
✓ RoHS	AMS-2700	
✓ REACH		

ALUMINUM PLATING



BLACK ANODIZED - BA

Compliance	Specification	Properties and Use Case
✓ RoHS	MIL-A-8625	Provides reliable corrosion resistance and durability. Ideal for use in demanding applications requiring high insertion/extraction counts.
✓ REACH	Type II Class 2	



BLACK ANODIZED HARDENED - BH

Compliance	Specification	Properties and Use Case
✓ RoHS	MIL-A-8625	Provides superior corrosion resistance and high durability. Ideal for use in harsh and rugged environments with high insertion/extraction counts.
✓ REACH	Type III Class 2	



CHEMICAL FILM CLEAR - CC

Compliance	Specification	Properties and Use Case
✓ RoHS	MIL-DTL-5541	Provides good corrosion resistance and electrical conductivity with lower durability. Not ideal for high insertion/extraction counts.
✓ REACH	Type II Class 1A Clear	



CHEMICAL FILM GOLD - CG

Compliance	Specification	Properties and Use Case
✗ RoHS	MIL-DTL-5541	Provides good electrical conductivity with lower durability. Not suited for high insertion/extraction counts.
✗ REACH	Type I Class 1A Gold	



ELECTROLESS NICKEL - EN

Compliance	Specification	Properties and Use Case
✓ RoHS	MIL-C-26074	Provides excellent thermal performance and excellent electrical conductivity. Ideal for high-performance thermal management.
✓ REACH	Class 4 Grade B	

Images for demonstration only

*varies based on plating vendor's certificates of conformance