WaveTherm

SOLIDWEDGE™
SWD5-24-200-250-XXX-XX

The SOLIDWEDGE™ is a breakthrough technology that allows conduction cooled modules to operate at higher thermal loads in higher temperature environments.

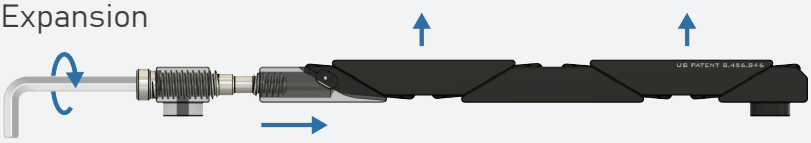
OPTIMIZED FOR VITA 48.2 AND cPCI

US PATENT 8,456,846

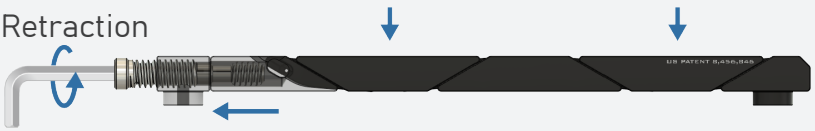
DOUBLE THREADED DRIVE SCREW

Double end threaded drive screw reduces the number of turns on the drive screw by one half. The opposing threads reduce loosening during shock and vibration and create a more evenly distributed stress concentration on each thread. Adjacent wedge segments are connected to prevent a stuck wedge lock.

Expansion



Retraction



US PATENT PENDING

SWD5 Pictured

THERMAL RESISTANCE

0.15 °C/W Resistance per Card Edge

FEATURES

900 lb Clamping Force at 15 in-lbs
Mass: 9 g
Helicoil Insert
Zero Insertion Force
Low Profile Design for Thicker Heat Frame
Self-Retracting Segments
Superior Plating Endurance
Optimized for Vita Specifications
Models Available for Download
Torque to 8-15 in-lbs

SELF LOCKING THREADS

The EMUGE Self-Lock™ locking feature is integrated into the internal profile and works without any additional mechanical or chemical locking devices, therefore temperature variations do not noticeably affect it. This eliminates the need for secondary locking features and reduces FOD. https://info.emuge.com/self-lock

3D MODEL:

https://a360.co/4pjeme2

The SOLIDWEDGE™ design provides three times the thermal contact area of conventional wedge locks. The design also features a larger screw size, which creates higher contact forces between the heat frame and cold wall surfaces, significantly improving thermal performance.

The interconnected links of the SOLIDWEDGE™ feature positive retraction of all segments without the use of springs or other mechanisms.

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REV 20251119

PART NUMBER BUILDER

SWD5	24	200	250	XXX	XX
Wedge:	Spacing:	Height:	Width:	Hex:	
SW - Solidwedge D - Double Drive 5 - Active Segments	2.4" Mounting Hole Spacing	0.200"	0.250"	3/32" Hex Key - [332]	

Black Anodize per MIL-A-8625, Type II, Class 2		[BA]
Hard Black Anodize per MIL-A-8625, Type III, Class 2		[BH]
Electroless Nickel	See last page for more plating info	[EN]

MATERIALS

Active Wedge Segments:
6061-T6511

Screw and Front Block:
316 Series Stainless Steel
(passivated per AMS - 2700)

Helicoil Wire Insert:
Nitronic 60

Recommended Part Number: SWD5-24-200-250-332-BA

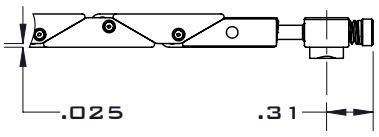
Mounting Details

UNLESS OTHERWISE SPECIFIED

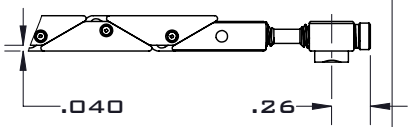
DIMENSIONS ARE IN INCHES.

TOLERANCES:
TWO PLACE DECIMAL: ±.01
THREE PLACE DECIMAL: ±.005

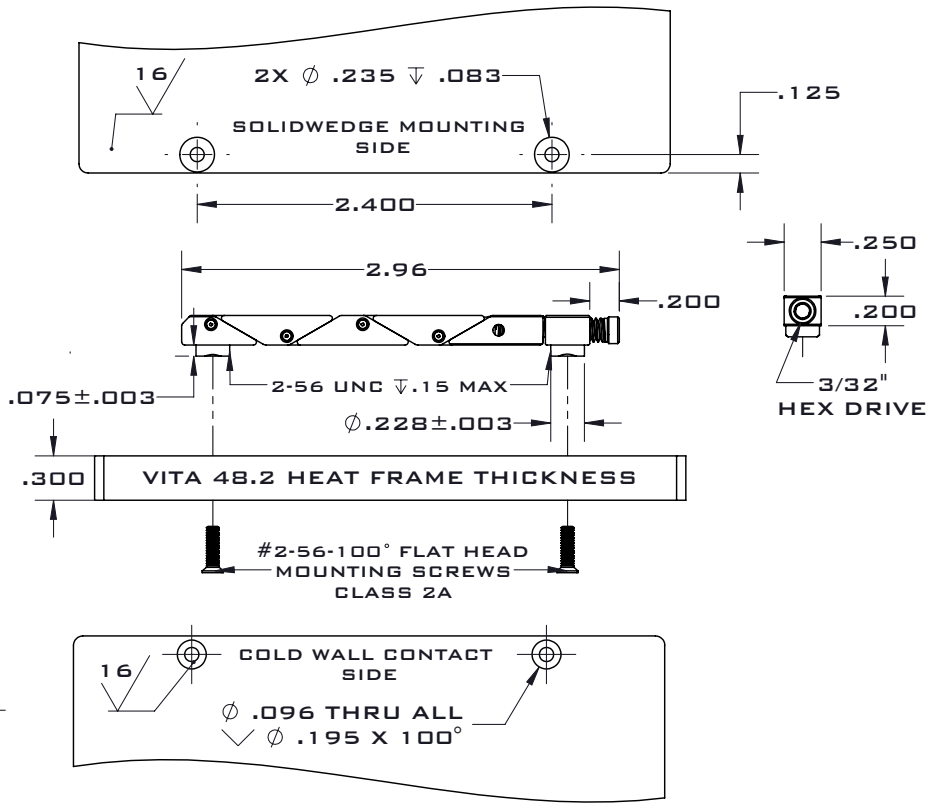
EXPANSION DETAILS



NOMINAL EXPANSION: .025"



MAXIMUM EXPANSION: .040"



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Plating and Material Specifications

Standard material specs for WaveTherm's SOLIDWEDGE™, injector/ejectors, and OpenCOTS products.

ASSEMBLY HARDWARE

300 Series Stainless Steel

Compliance	Specification	Use Case
✓ DFARS ✓ RoHS ✓ REACH	Passivated per AMS-2700	Standard material for screws, nuts, washers, and SOLIDWEDGE™ straps in WaveTherm product assemblies.

ALUMINUM PLATING

BLACK ANODIZED - BA

Compliance	Specification	Properties and Use Case
✓ RoHS ✓ REACH	MIL-A-8625 Type II Class 2	Provides reliable corrosion resistance and durability. Ideal for use in demanding applications requiring high insertion/extraction counts.

BLACK ANODIZED HARDENED - BH

Compliance	Specification	Properties and Use Case
✓ RoHS ✓ REACH	MIL-A-8625 Type III Class 2	Provides superior corrosion resistance and high durability. Ideal for use in harsh and rugged environments with high insertion/extraction counts.

Images for demonstration only

ELECTROLESS NICKEL - EN

Compliance	Specification			Properties and Use Case
✓ RoHS ✓ REACH	MIL-C-26074 Class 4 Grade B	or*	AMS-C-26074 Class 4 Grade B	Provides excellent thermal performance and excellent electrical conductivity. Ideal for high-performance thermal management.

*varies based on plating vendor's certificates of conformance

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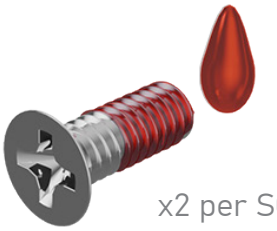
SOLIDWEDGE™ INSTALLATION

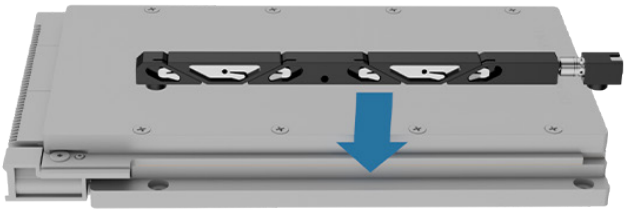
1



x2 per SOLIDWEDGE

Apply Loctite 2760 to #2-56-100° flat head mounting screws (not included)

2

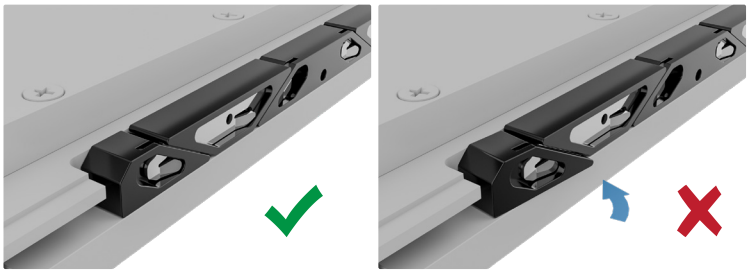


Align SOLIDWEDGE to mounting hole locations

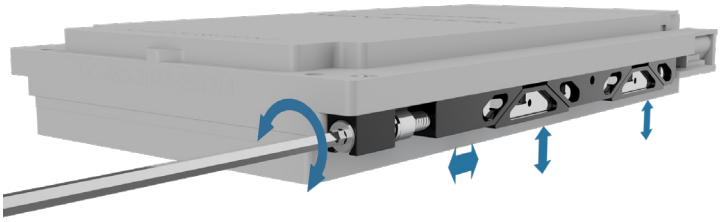
3

Install screws and torque to 2 in-lbs. Ensure mounting screw doesn't hit drive screw.
(reference mounting drawing for max thread engagement)

Check Install



Check alignment on both mounting blocks after torquing and press to straighten if necessary.



Ensure SOLIDWEDGE is functioning correctly by expanding and contracting with a hex key.

Warning:

SOLIDWEDGEs are not intended to be mounted directly to PCBs. The opposing force of the mounting blocks may result in board damage.

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